



Laminate tubes in perfection

Cosmetic products in first-class packaging.

Solutions for more attractive cosmetic products.

Tubes, labels and sachets – we provide cosmetics manufacturers, processors and retailers with innovative design and decorative solutions for their products. We use a variety of finishing processes to print sophisticated artwork onto the packaging, present the products attractively and promote sales.

Thanks to our expert consultation and the latest printing technologies our customers benefit from a perfectly coordinated product range. Maximum reliability, flexibility and short delivery times create extra added value.

Current information can be found at:
permapack.ch/en/Cosmetics

Outstanding design

Does your product have personality? Show it with the packaging. A printed design that stands out as well as appropriate haptics influences the customer's decision to purchase your product. The optimal presentation of your products allows you to strengthen the image of your brand.

Our printing methods and sophisticated finishing processes give you nearly unlimited options. We print laminates in up to 10 colors and, if desired, a combination with various finishing options, e.g. hot and cold foil stamping, elegant paint finishing, Iriodin pigments, spot varnish or soft-touch effects.

Permapack – Your partner for top-quality packaging solutions!



Everything from a single source.

We offer much more than just a high-quality tube laminate printing and finishing service – we also turn the laminate into a ready-to-fill tube in our in-house production facility. Give your products an appealing, uniform appearance, despite varying product packaging, by taking advantage of our expertise as an «all-in-one» provider – you'll save time and money.



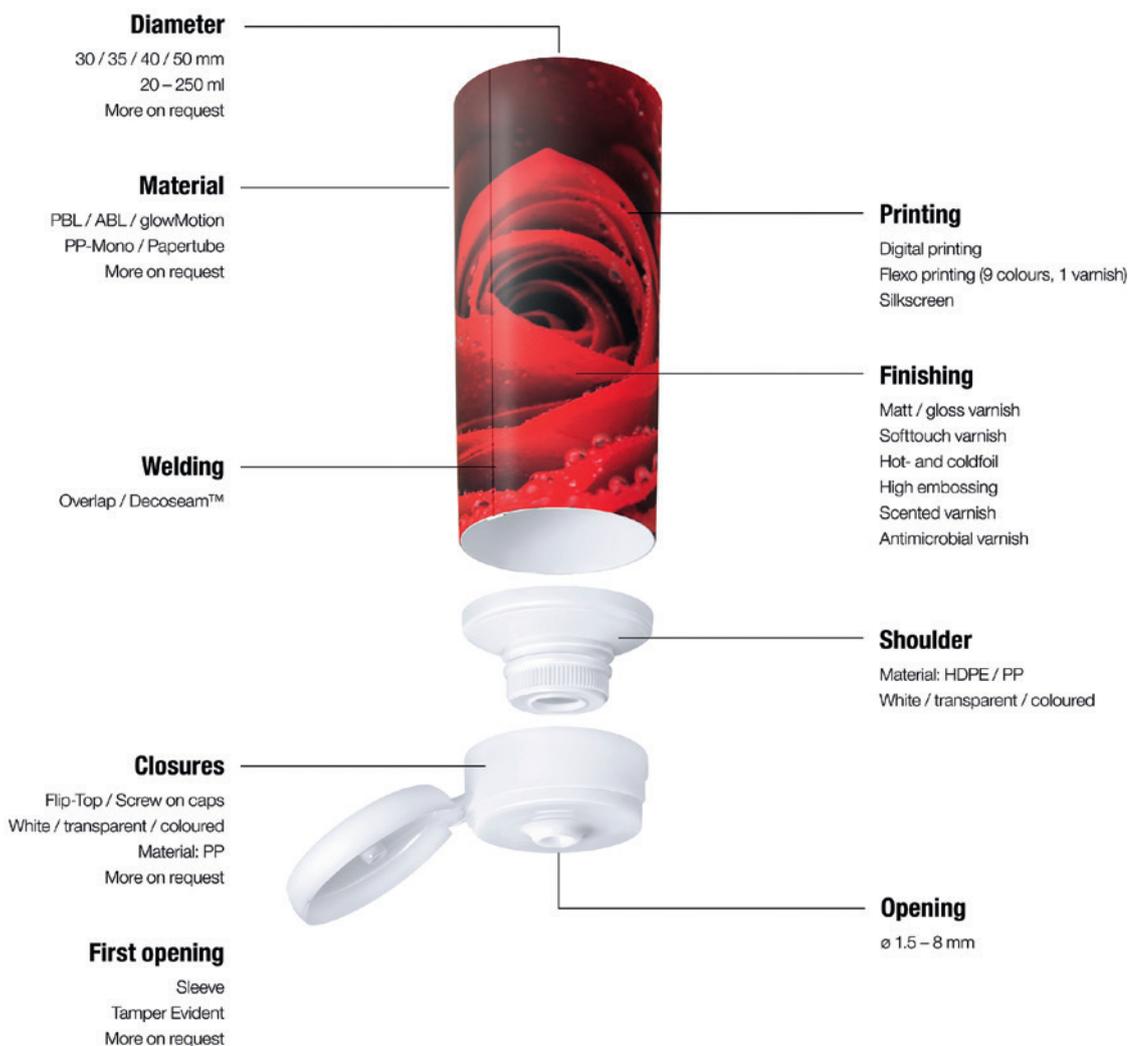
We provide you with

- Expert consultation from our employees
 - Expert, solutions-oriented advice
 - In-house laminate tube production
 - High-quality printing
 - Various materials: ABL, PBL and more
 - Various cap and shoulder options
 - 360° printing (Decoseam)
 - Overlapping seam
 - Printing and finishing options, such as flexo, screen, and digital printing, cold and hot-foil stamping, high embossing, gloss, matt, soft-touch effect and other finishes
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Design and function for your packaging.

Caps and shoulders

Caps and shoulders make every laminate tube complete. They combine design and functionality and strengthen the packaging as a whole. The caps and shoulders are processed in a wide variety of shapes. We will gladly advise you in your selection.



Good advice pays off.

ABL and PBL tube laminates

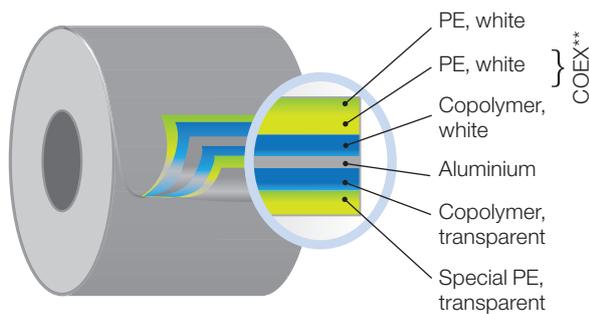
Depending on the requirements of the filling material, we use various materials, such as ABL, PBL and more for laminate tubes. We consult you with detailed information to help you find the right solution, having your product perfectly protected.

ABL (aluminum barrier laminate) consists of multiple PE layers with an aluminum layer as a barrier. This laminate is

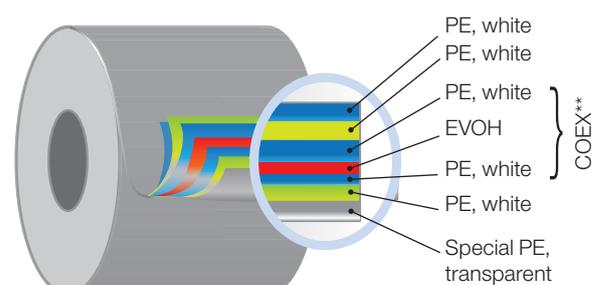
particularly suited for protecting sensitive filling materials. The aluminum color can also be used as a design element.

PBL (plastic barrier laminate) consists of multiple plastic elements and an EVOH* barrier. EVOH provides optimal protection for filling materials for the chemical, household, technology, cosmetic and food industries.

Laminatstruktur ABL



Laminatstruktur PBL



** Co-extruded foil

Good to know

We will be happy to show you our sustainable product range and other materials on request. Just get in touch with us.

Sustainable and recyclable – out of respect for the environment.

As a production and trading company, we are aware of our ecological responsibility. We think sustainable and offer a careful selected range of recyclable packaging solutions. In production, in particular, we use processes that conserve resources and the environment and optimize the use of energy and raw material.

Tubes made from recycled mono-material

Our sustainable tubes – including the shoulders, flip-top cap and decoseam band – are made from pure polypropylene and are easily recyclable. They act as a solid barrier against water and oxygen. The recyclable tubes can be processed with the usual first-class Permapack quality, including all printing and finishing options, such as flexo, screen and digital printing, cold- and hot-foil stamping, gloss, matte and soft-touch effect, and other coatings.

Variants:

Diameter:	30, 35, 40 und 50mm
Thickness:	250–300 µm
Seam designs:	overlapping or decoseam (360°-printing)
Raw material:	white, transparent or silver

Good to know

We are ISO 14001 certified and we continuously develop our environmental management system.



About us.

Permapack is a leading Swiss manufacturer of flexible packaging applications, including laminate tubes, packaging films, labels and more. As a production and commercial enterprise with approximately 300 employees, we provide numerous industry branches with custom packaging solutions and technical consumer products.

With excellent technologies, products and an extensive range of services, we also provide first-class services in the respective international market segments.

Our professional solutions for the cosmetics industry include printing, finishing, diversification, positioning and consulting for the body care and health care sectors. We provide customized support and work with you to find forward-looking packaging solutions.

In one of the most state-of-the-art special printing plants in Europe, we print tube laminates, self-adhesive labels, sachet films and other flexible packaging applications. We also process the laminate that we print and finish directly in ready-to-fill tubes in our in-house laminate tube production facility – everything from one partner.

Permapack – Your partner for simply better solutions.



**Innovative
solutions.**



**Competent and
friendly.**



Powerful product range

Tubes, labels and sachets –
printed and finished to the highest standards.

Current information can be found at: permapack.ch/en/Cosmetics

**Printing,
decorating**

**Laminate tubes
producing**

**Differentiation,
positioning**

Consulting



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