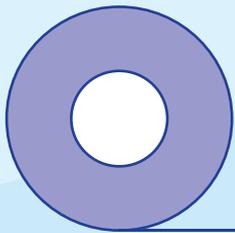


## 5015T - 5015TP

### General description

Nitto 5015T(P) are transfer tapes which consist out of a pressure sensitive modified acrylic adhesive, intended for use as a general mounting tape where a particular high adhesion level on low surface energy substrates is required. The 'P' version is used when a moisture-stable liner is needed.

### Construction



- Colourless modified acrylic adhesive
- Paper release liner

### Characteristics

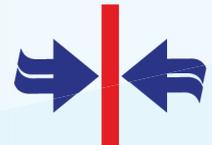
Nitto 5015T(P) have a modified acrylic adhesive layer which combines high repulsion resistance with an high adhesion level on low surface energy substrates such as PO, PE, PP...

These tapes are suitable for a wide range of working temperatures.  
The thin and smooth coating surface allows flexible and conformable application.

### Application

Nitto 5015T(P) transfer tapes are used as a foam lamination tape in automotive and building applications where the adhesive is exposed to severe stresses.

## CORE FUNCTION



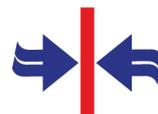
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### Features

- high adhesion on low surface energy substrates
- high repulsion resistance
- wide range of working temperatures
- RoHS compliant (2011/65/EC, 2015/863)



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This datasheet replaces all previous versions



## Technical Properties

### General physical properties

	Typical Value	Test Method
Adhesive type	Modified acrylic adhesive	
Tape thickness*	0.080 mm	EN 1942
Release liner type/colour	5015T; Siliconised brown paper (120 g/m <sup>2</sup> ) 5015TP: White PE coated paper (125 g/m <sup>2</sup> )	
Carrier type	None (baseless tape)	
Release value	25 cN/50mm	Nitto Test Method
Unwind force	15 cN/50mm	Nitto Test Method
Adhesion to BA steel	1750 cN/20mm	EN 1939
Static shear	1 mm/3h	EN 1943
Transport and storage conditions	Temperature 15 °C to 30 °C Relative humidity 40 to 75% RH	

\* Tape thickness = Total thickness without liner  
Details from the test methods are described on the customer product specification.  
CAUTION: The above are typical values and should not be used in writing specifications.

### Performance properties

Adhesion				EN 1939	
PVC	1700 cN/20mm	ABS	1500 cN/20mm	Glass	1600 cN/20mm
PMMA	1600 cN/20mm	PP	700 cN/20mm	PO foam	tear to substrate
PC	1900 cN/20mm	PET	1100 cN/20mm	PU foam	tear to substrate
Weight Added Peel Off (WAPO)				2h at 60 °C, width 20mm, 100g	
PP	30 mm/2h	ABS	100 min.		
Temperature resistance					
		160 °C	3 min., 200 g/cm <sup>2</sup>		
Saft test					
		130 °C	+0.5 °C/min, 15x15mm, 200g		

## Warranty

The product is guaranteed to be free from defect in material and workmanship at the time of delivery and will be suitable for use for a period of 6 months thereafter, subject to the conditions set out herein.

### Application guidelines

- Keep the tape in its original packaging until use.
- For optimum results, an even rub down pressure must be applied to the taped area to create the best possible adhesion between tape and the substrates.
- Remove the liner prior to usage.
- The tape should be applied to clean and dry surfaces.
- The best application conditions are obtained at a temperature between 15 °C and 40 °C.

If you require additional information on technical properties and application as well as product sampling or testing, please contact your local Nitto sales office.

General conditions of use and precautions:  
The properties of the product might be adversely affected by various elements such as composition, condition and surface of and impurities in or on the substrate, temperature and humidity during storage, the surrounding environment at and after application and time of exterior use. When the product is used in combination with another material or process, the user shall assure the compatibility of the product in such combination and whether this combination results in the expected performance. The same principle applies in the event of product use in extreme conditions or circumstances, whether at or after the moment of application, including extended exposure to sunlight or extreme temperatures and pressure.

Packaging, transport and storage:  
During transport and storage the product should always be protected against direct sunlight and extremes in temperature and humidity and contained in its original packaging. Once removed from its packaging, it should be promptly applied and remain shielded from direct sunlight and extreme temperature as well as protected against dust and other impurities.

Liability:  
Except for its wilful misconduct, Nitto Belgium's liability shall be limited to a replacement, a reimbursement or an additional delivery of the product, and shall not exceed the purchase price of the products. In no event shall Nitto be liable in respect of any indirect or consequential damages, including loss of profits.  
The above limitations of liability shall equally apply if Nitto Belgium has assisted in any manner with the selection, treatment or application of the product.

Product information:  
This datasheet provides a general description of the product properties and application scope. Full technical details in connection with this product are presented in the customer product specification, which is available upon request.

The information reflected in this datasheet is subject to change and the product described herein may be modified or discontinued without notice.

Nitto Belgium NV has obtained following certificates:

- ISO 9001
- ISO 14001
- IATF 16949

Please check our website for applicable scope

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